Galvanic replacement synthesis of $\text{Ag}_x\text{Au}_{1-x}@\text{CeO}_2$ (0 $\leq x \leq 1$) core@shell nanospheres with greatly enhanced catalytic performance†

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A galvanic replacement strategy has been successfully adopted to design $\text{Ag}_x\text{Au}_{1-x}@\text{CeO}_2$ core@shell nanospheres derived from $\text{Ag}_x\text{CeO}_2$ ones. After etching using $\text{HAuCl}_4$, the Ag core was in situ replaced with $\text{Ag}_x\text{Au}_{1-x}$ alloy nanostructures, and void spaces were left under the CeO$_2$ shell. Among the as-prepared $\text{Ag}_x\text{Au}_{1-x}@\text{CeO}_2$ catalysts, $\text{Ag}_{0.64}\text{Au}_{0.36}@\text{CeO}_2$ shows the optimal catalytic performance, whose catalytic efficiency reaches even 2.5 times higher than our previously reported Pt@CeO$_2$ nanospheres in the catalytic reduction of 4-nitrophenol (4-NP) by ammonia borane (AB). Besides, $\text{Ag}_{0.64}\text{Au}_{0.36}@\text{CeO}_2$ also exhibits a much lower 100% conversion temperature of 120 °C for catalytic CO oxidation compared with the other samples.

1. Introduction

For heterogeneous catalysis, reactions often take place at the surface of catalysts or at the interface of hybrid catalysts, so highly active surface/interface sites will greatly favor enhancing their catalytic activities. However under harsh working conditions these nanocatalysts are apt to lose their activities gradually during cycling caused by serious surface contamination or aggregation and hence a declined adsorption–desorption capability of the substrate molecules. In most cases the noble metal catalysts could show better catalytic stability if these active components were encapsulated by inert shells to form core@shell nanostructures. To date, a series of noble metal@oxide core@shell nanostructures, including $\text{Au}@\text{TiO}_2$, $\text{Au}@\text{SiO}_2$, $\text{Au}@\text{ZnO}$, $\text{Au}@\text{Cu}_2\text{O}$, $\text{Pt}@\text{CeO}_2$, $\text{Au}@\text{CeO}_2$ (ref. 8), etc., have been successfully fabricated via direct coating processes or templating strategies. However, the improvement of the catalytic stability is more or less based on sacrificing the catalytic activity of catalysts due to decreased active sites. It is hard to consider the catalytic activity and stability of one catalyst at the same time, so a feasible and effective way has been developed by loading active centers on supports with more open structures such as metal organic frameworks*–13 and porous oxides.14 In consideration of these, they all point to an ideal core@shell nanostructure that contains an active noble metal core with a hollow structure to provide enough void spaces for reactions, has an inert shell with a suitable thickness to prevent mass transfer, and rich porosity to allow the substrate molecules passing through to easily be in contact with the active core sites. More importantly, the good synergistic effects between the core and shell components might further help improve their catalytic performance.

The green synthesis of noble metal@CeO$_2$ core@shell nanocatalysts has been a research highlight in recent years, which brings at least two remarkable advantages: (1) the facile and fast mass production to gram scale in aqueous solution without the addition of any organics; (2) a naked surface/interface as well as strong synergistic effects between the noble metal and CeO$_2$. The key principle during the synthesis should be the auto-redox reaction by activating Ce$^{3+}$ ions to reduce the high-valence-state noble metal ions, spontaneously forming the final noble metal@CeO$_2$ core@shell hybrid nanostructures.7,15–17 For example, Kayama and coworkers reported good work on $\text{Ag}_x\text{CeO}_2$ nanospheres for a catalytic CO oxidation reaction.16,17 Before long, our group also succeeded in modulating the size of $\text{Pt}@\text{CeO}_2$ (ref. 7) and $\text{Pd}@\text{CeO}_2$ (ref. 15) nanospheres and optimizing their size-dependent catalytic properties in catalytic CO oxidation.

Besides the synthesis, creating void spaces in situ in the core@shell nanostructure becomes another challenge to the above-mentioned ideal structure until the development of a hard-templating strategy in combination with selective etching processes, like coordination etching18,19 and galvanic replacement.20–21 For the former, the etching is triggered by some kind of special intermolecular coordination interactions. Meanwhile the entropy-driven process determines the formation of the final products. Typically, the precipitate with a higher $K_{sp}$ is easy
to be converted to another one with a lower $K_{eq}$ value. Guo’s group adopted this similar principle to create a series of transition metal oxide nanocages using Cu$_2$O as the template. For the latter, the redox relationship among the different kinds of substrates has also been employed, which is called a galvanic replacement reaction that happens between the oxidative metal ions and the reductive substrate. Xia et al. showed us excellent work on the synthesis of AgAu alloy nanoboxes, nanorattles and multi-walled nanoshells/nanotubes via the galvanic replacement. Besides noble metals, such a replacement reaction has also been successfully extended to the metal oxide systems. The current representative result confirms that the replacement reaction can be triggered between Mn$_3$O$_4$ and Co$^{2+}$, resulting in hollow Co$_3$O$_4$ nanocages.

After careful consideration, the galvanic replacement reaction was thought to be suitable for designing the above-mentioned ideal core@shell structures. It is noticed that the reduction potentials of Ag$^+/Ag$ and AuCl$_4^-$/Au pairs are 0.80 V and 0.99 V vs. SHE, respectively. Such a potential difference makes it feasible to replace Ag components by Au through the galvanic replacement reaction between AuCl$_4^-$ and Ag$^0$. Additionally, one Au$^{III}$ ion could oxidize three Ag$^0$ atoms, resulting in Ag$_x$Au$_{1-x}$ alloy nanoframes if the Ag core was etched partially. So the issues are now focused on how to prepare the Ag@CeO$_2$ nanospheres and how to control the replacement reaction to obtain the desired Ag$_x$Au$_{1-x}$@CeO$_2$ nanospheres from the viewpoint of material design.

In this paper, we demonstrate a green auto-redox reaction between AgNO$_3$ and Ce(OH)$_3$ for the synthesis of Ag@CeO$_2$ nanospheres as templates, and then adopt the galvanic replacement strategy to oxidize the Ag core in order to prepare the final Ag$_x$Au$_{1-x}$@CeO$_2$ nanospheres. No organics were introduced into this reaction system during the whole synthetic process as shown in Scheme 1. After systematic structure characterization, the catalytic performance of the Ag$_x$Au$_{1-x}$@CeO$_2$ samples was also evaluated using the two typical model reactions of catalytic reduction of 4-NP by AB and catalytic CO oxidation.

2. Results and discussion

2.1 Structure characterization

Ag@CeO$_2$ core@shell nanospheres were prepared according to a previous report except for some modification. Here, we increase the molar ratio of Ce/Ag from 2/3 to 1/1 so as to realize a more compact encapsulation of CeO$_2$ on Ag cores. The transmission electron microscopy (TEM) images in Fig. S1† show that every Ag@CeO$_2$ core@shell nanosphere is composed of an Ag core with an average size of 45 nm and a close-packed shell of 5 nm-sized CeO$_2$ nanoparticles.

After introducing HAuCl$_4$ into the solution, the galvanic replacement reaction was triggered. As shown in the TEM image (Fig. 1A), the final products well maintained the original monodisperse sphere-like morphology. However, the enlarged TEM image (Fig. 1B) clearly shows that the initial Ag cores began to become void, indicating the successful etching process. EDX analysis (Fig. S2†) provides the affirmative proof of the presence of an Au signal beside the original ones of Ag and Ce elements. The molar ratio of Ag/Au determined using ICP is 0.64/0.36, so we abbreviate this Ag rich product as Ag$_{0.64}$Au$_{0.36}$@CeO$_2$. If the feeding amount of HAuCl$_4$ was further increased, the Au-rich products should be produced. As expected, when the amount of HAuCl$_4$ was increased from 0.3 to 0.6 mL, the initial solid Ag cores were etched more deeply, which left obvious voids without breaking the external morphology of these nanospheres and changed their size as observed from the TEM images (Fig. 1C and D). After the determination using ICP, the Au-rich product was named as Ag$_{0.41}$Au$_{0.59}$@CeO$_2$ according to the Ag/Au ratio. From the powder X-ray diffraction (XRD) patterns of the Ag$_x$Au$_{1-x}$@CeO$_2$ samples in Fig. S3,† it can be seen that the diffraction peaks at $2\theta$ = 28.6°, 33.1°, 47.3° and 56.4° are in good accordance with the standard diffraction peaks of the fluorite phase CeO$_2$ crystals, while the other diffraction peaks at $2\theta$ = 38.2°, 44.3°, 64.5° and 77.6° could be attributed to the noble metal cores. However, owing to the structural similarity between Ag and Au, it is hard to directly distinguish the shift of Ag$_{1-x}$Au$_x$ alloys compared with pure Ag or Au. However, the intensity of the peak at 38.2° obviously increased with the larger

![Scheme 1 Synthetic strategy for Ag$_x$Au$_{1-x}$@CeO$_2$ core@shell nanospheres.](image1)

![Fig. 1 TEM images of Ag$_{0.64}$Au$_{0.36}$@CeO$_2$ (A and B) and Ag$_{0.41}$Au$_{0.59}$@CeO$_2$ (C and D).](image2)
content of Au. In combination with the EDX spectrum (Fig. S4†), the X-ray photoelectron spectroscopy (XPS) (Fig. S5 and S6†) and ICP analyses can confirm the successful formation of the AgAu alloys instead of the pure Ag cores.

If excess HAuCl₄ was added in the reaction solution, the thoroughly replaced nanoparticles of Au@CeO₂ core@shell nanospheres could be obtained. TEM images in Fig. 2A and B show that for each nanosphere the shell part is still built up of sub-5 nm CeO₂ nanoparticles. The Au core beneath the shell can be distinguished by their deeper contrast from CeO₂. However, a sub-30 nm Au particle as a single core, rather than the initial 45 nm sized Ag, is located in the center of the CeO₂ aggregates. The high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images (Fig. 2C–E) effectively show the distribution of the Au and Ce components in the nanospheres and that the Ce element spreads everywhere and Au only exists in the center of the nanosphere. No Ag signal can be detected, indicating that the replacement reaction is quite complete. The XRD pattern of the as-obtained sample (Fig. S3) matches well with those of Ag@CeO₂, Ag₀.₆₄Au₀.₃₆@CeO₂, and Ag₀.₄₁Au₀.₅₉@CeO₂. The XPS spectra (Fig. S7†) identify that the two peaks at 349.9 eV and 340.4 eV correspond well to the Au 3d₃/₂ and 3d₅/₂ spin orbit peaks of Au, respectively, while the two peaks at 881.9 eV and 900.2 eV can be assigned to Ce 3d₃/₂ and 3d₅/₂ spin orbit peaks, respectively.

2.2 Influence on the structure evolution

According to the references, the galvanic replacement of Ag by HAuCl₄ proceeds as follows:

\[ \text{Ag} + \text{HAuCl}_4 \rightarrow \text{Au} + \text{AgCl} \]

Two scenarios often appeared during the similar fabrication of AgₓAu₁₋ₓ alloy nanoframes, that is, (1) Au nucleates independently in the solution rather than on the initial Ag nanostructures; (2) Au crystallizes on the exposed Ag faces or on the edge of the Ag nanostructures. We notice that in our case the Ag@CeO₂ template is in a core@shell structure which should not be good for effectively removing the byproduct of AgCl precipitation from the core position during the reaction, so a large excess of NaCl was introduced to dissolve the produced AgCl.²⁴ However, it is unexpected that the original Ag cores disappeared as well and left hollow CeO₂ nanospheres. Meanwhile, most of the Au nanoparticles actually nucleated on the outer face of the CeO₂ shell as shown in Fig. S8†. Moreover, such a self-nucleation tendency became stronger when further increasing the feeding amount of HAuCl₄. The galvanic replacement reaction was obviously out of control. The following reasons are supposed to account for the undesired result. Firstly, the CeO₂ shell, as a hard template, limited the core space that couldn’t provide enough room to stand the volume expansion during the galvanic replacement reaction. Since the constantly produced AgCl would occupy the core before dissolving, Au had to nucleate on the outer surface of the CeO₂ shell. Secondly, referenced to a previous report,²⁶ it is found that the aggregated CeO₂ shell of Ag@CeO₂ might be not enclosed enough, leaving a possible route for the overflow of Au. So two improvements to the synthesis were developed to optimize the galvanic replacement reaction: (1) increasing the feeding molar ratio of Ce/Ag from 2/3 to 1/1 to make the CeO₂ shell packed more compactly so as to prevent Au from overflowing; (2) introducing excess NH₄Ac along with NaCl. The co-presence of NH₄Ac and NaCl was identified as more effective for the dissolution of the AgCl precipitate to provide enough core space for the growth of Au, though under the more compact CeO₂ shell.

2.3 Catalytic test

2.3.1 Catalytic reduction of 4-NP by AB. To evaluate the catalytic performance of the four samples of Ag@CeO₂, Ag₀.₆₄₅₆Au₀.₃₄₅₆@CeO₂, Ag₀.₄₁₅₉Au₀.₅₉₅₉@CeO₂, and Au@CeO₂, a safer hydrogenation reaction was chosen here using AB instead of the dangerous NaBH₄ or H₂ as the reductant in the catalytic liquid-hydrogenation reaction was chosen here using AB instead of the catalytic phase reduction of 4-NP. The reaction was conducted with the molar ratio of 4-NP/AB/catalyst as 1/100/0.2. AB was used in a large excess here compared to 4-NP. Given the constant molar ratio of 4-NP/NaOH = 1/1 in molar ratio to complete its protonation process. Accordingly, the original faint yellow solution became deep yellow (its characteristic absorption peak is at 400 nm). The following introduction of AB caused almost no change to be observed from the corresponding UV-vis spectra, indicating that 4-NP did not react with AB in the absence of the catalysts at ambient conditions. However, a large number of bubbles suddenly appeared around the catalysts if added, and the deep yellow solution faded in minutes. As shown in Fig. 3 for Ag@CeO₂, the intensity of the absorption peak at 400 nm decreased very slowly so that after 10 min only about 95% 4-NP were converted to 4-aminophenol (4-AP). However,
Ag_{0.64}Au_{0.36}@CeO_2 and Ag_{0.41}Au_{0.59}@CeO_2 exhibited much higher activities, which could catalyze the 100% conversion of 4-NP into 4-AP in 4 min and 6 min, respectively. The activities of the four samples follow the sequence Ag_{0.64}Au_{0.36}@CeO_2 > Ag_{0.41}Au_{0.59}@CeO_2 > Au@CeO_2 > Ag@CeO_2. The approximate TOF, which is defined as the number of moles of reduced 4-NP per mole of noble metal atoms per minute when the conversion reached 90%, has been used to compare the catalytic activities of the four samples. As shown in Fig. 3B, the TOF value of Ag_{0.64}Au_{0.36}@CeO_2 is 3.5 min^{-1}, which is about 2.5 times higher than our previously reported Pt@CeO_2 catalyst. The detailed data are shown in Table S1.

### 2.3.2 Catalytic CO oxidation

Furthermore, the catalytic performance of the as-obtained Ag_{x}Au_{1-x}@CeO_2 nanospheres has also been evaluated in another model reaction of CO oxidation. All of the four samples were dried into powders before use without a further optimizing treatment. Fig. 4A shows the typical conversion ratio of CO as a function of the reaction temperature under the conditions that the feed gas containing 1 vol% CO and 99 vol% air is allowed to pass through the reactor at a total flow rate of 30 mL min^{-1}. As seen, Au@CeO_2 exhibits the worst catalytic performance and even when the reaction temperature was increased to 300 °C, only about 90% of CO was oxidized to CO_2. Meanwhile, Ag@CeO_2 showed a higher catalytic activity and its T_{100} (100% conversion temperature) is 200 °C. However, the T_{100} values of Ag_{0.64}Au_{0.36}@CeO_2 and Ag_{0.41}Au_{0.59}@CeO_2 markedly decrease to about 120 °C and 150 °C, respectively. The aging test (Fig. 4B) shows that Ag_{0.64}Au_{0.36}@CeO_2 deteriorates only a little in CO conversion even after continuously working for five hours, indicating its good catalytic stability.

### 2.3.3 Discussion of the catalytic performance

The as-obtained Ag_{x}Au_{1-x}@CeO_2 nanospheres have been evaluated using the two model reactions of the catalytic reduction of 4-NP by AB and catalytic CO oxidation. Obviously Ag_{x}Au_{1-x} alloy nanostructures performed better than either pure Ag or Au. The different catalytic performances of these samples might be composition and structure dependent. As reported, the compositions of noble metals can strongly affect their catalytic performance. For instance, it has been identified that AuPd, AgPd, AgRh, PdRh, PdPt, etc. alloy nanostructures often exhibit enhanced catalytic activity compared to their individual components due to synergistic effects and the rich diversity of the compositions. There are several merits of these alloy nanostructures prepared via galvanic replacement, which make them promising for catalytic applications: (1) the presence of inner surfaces and porous walls endow them with much larger reactive surface areas than the solid ones; (2) the alloyed structure endows them with good flexibility and stability. (3) The large surface favors the efficient electrical connections in the redox system. (4) The facilely tuned compositions allow for optimizing the catalytic performance for given reactions.

In this work, the Ag rich sample of Ag_{0.64}Au_{0.36}@CeO_2 shows the optimal catalytic property compared with others. This result firmly proves that composition is a main factor for the catalytic performance. Besides, the hollow core@shell nanostructures of Ag_{0.64}Au_{0.36}@CeO_2 and Ag_{0.41}Au_{0.59}@CeO_2 are believed to be another key factor to influence their activities, because enough voids would facilitate the contact of 4-NP and AB on the surface of the Ag_{x}Au_{1-x} alloy nanostructures more easily, favoring the fast.
diffusion of the reactants and the final products through the CeO2 shell as described by Tang et al.\textsuperscript{33}

3. Conclusions

Overall, we have successfully prepared uniform Ag@CeO\textsubscript{2} core@shell nanospheres via the auto-redox reaction that was triggered between Ce(OH)\textsubscript{3} and AgNO\textsubscript{3} in aqueous solution. The whole synthesis process is totally clean without using any organic solvent, redox reagent and surfactant. As a template, the as-prepared Ag@CeO\textsubscript{2} core@shell nanospheres can be facilely etched by HAuCl\textsubscript{4} to form the Ag\textsubscript{x}Au\textsubscript{1-x} alloy nanoframes with hollow voids in the initial Ag core position via the \textit{in situ} galvanic replacement strategy. The detailed catalytic tests show that the catalytic performance of the as-prepared Ag\textsubscript{x}Au\textsubscript{1-x}@CeO\textsubscript{2} catalysts is strongly related to their composition and structure. Among these catalysts, the Ag rich sample of Ag\textsubscript{0.64}Au\textsubscript{0.36}@CeO\textsubscript{2} exhibits the best catalytic activity, whose catalytic efficiency reaches even 2.5 times higher than our previously reported Pt@CeO\textsubscript{2} nanospheres in the catalytic reduction of 4-NP by AB. Moreover, Ag\textsubscript{0.64}Au\textsubscript{0.36}@CeO\textsubscript{2} exhibits a much lower 100\% conversion temperature of 120 °C for catalytic CO oxidation, compared with Ag\textsubscript{0.41}Au\textsubscript{0.59}@CeO\textsubscript{2} (150 °C), Ag@CeO\textsubscript{2} (200 °C) and Au@CeO\textsubscript{2} (>300 °C). It is believed that such a fast, green, bottom-up synthetic strategy will be of great significance for the design and preparation of highly active and stable catalysts with complex compositions and hollow nanostructures.

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Notes and references